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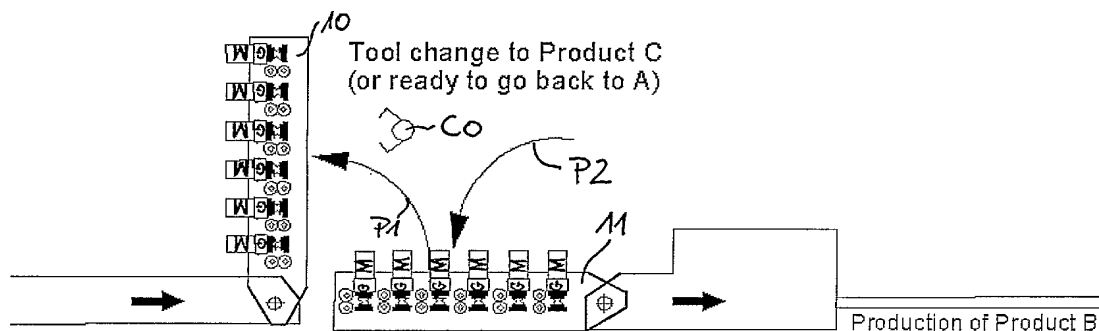
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(54) Title: **CHANGEOVER SYSTEM AND CHANGEOVER FOR A METAL FORMING MILL**



(57) Abstract: A changeover system (1) for a metal forming mill, in particular for a tube-forming mill, comprises at least one pair of work modules (10, 11), the work modules of which are adapted to be pivoted (P1, P2) into and out of a line of work stations of the mill. Each work module (10, 11) has its own drive or drives. Within a pair of work modules the two work modules (10, 11) are arranged such, that when one work module (10;11) is arranged in the line of work stations the other one (11;10) is arranged off the line.

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